

Date: Thursday, 6/5/2008 12:46:43 PM  
 User: David Duval

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FORWARD GUIDE PLATE
Job Number	: 05029		
Estimate Number	: 13366		
P.O. Number	:	Part Number	: D358911
This Issue	: 6/5/2008 S.O. No. :	Drawing Number	: D3589 PROTO 08.06.05
Prsht Rev.	: NC	Project Number	: VR0004
First Issue	: / / Type : R & D SM/MED FAB	Drawing Revision	: PROTO
Previous Run	:	Material	:
Written By	: <u>MA 08/06/05</u>	Due Date	: 6/12/2008 Qty: 2 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A 08-06-05 new issue DD verified by:ec		

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M304S16GA 304/316 .063 Sheet



Comment: Qty.: 0.0483 sf(s)/Unit Total : 0.0966 sf(s)

304/316 .063 Sheet

batch: 106860 HB 8-6-6

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3589

Dwg Rev: PROTO HB 8-6-6Prog Rev: PROTO

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-6-6

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08.06.06

5.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: Form as per dwg D3589 using DT9021

Date: Thursday, 6/5/2008 12:46:44 PM  
User: David Duval

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FORWARD GUIDE PLATE

Job Number: 05029

Part Number: D358911

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING  
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1

**FOR ENGINEERING USE ONLY**



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

PD 08-06-06 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

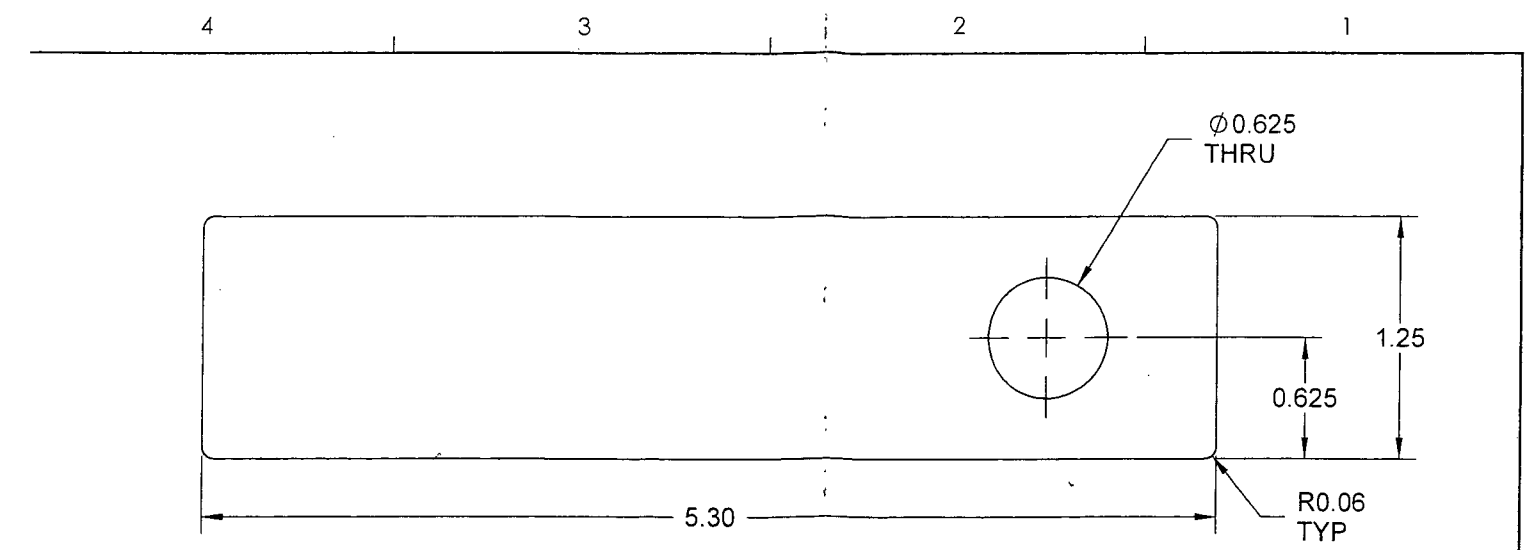
12.08.06.09 Prototype

Job Completion

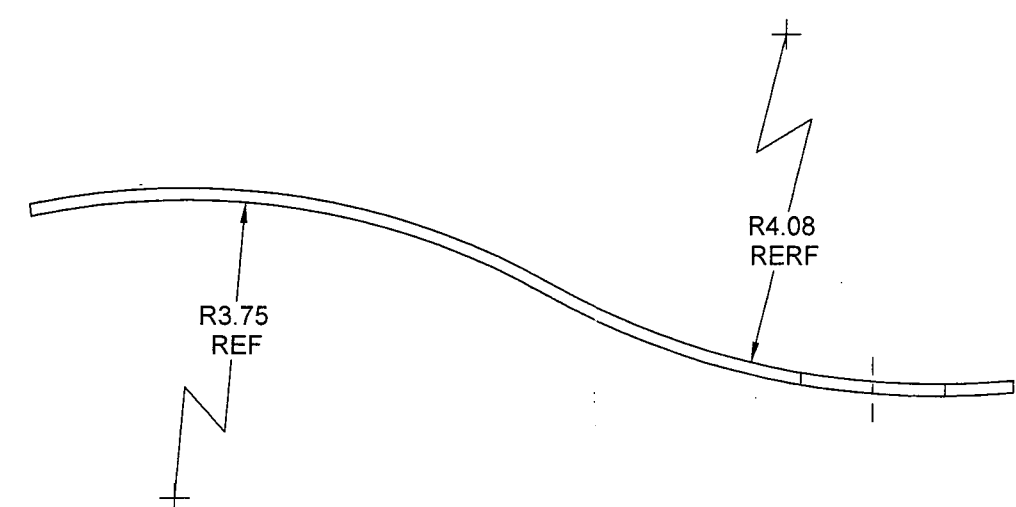


charge to W/O #00224

MF 08-06-13



**D3989-11F FORWARD GUIDE PLATE**  
**FLAT PATTERN**



**D3989-11 FORWARD GUIDE PLATE**

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
08.06.05

**11F NOTES:**  
AISI 304/316 STAINLESS STEEL SHEET,  
PER AMS 5513 OR AMS 5524,  
OR MIL-S-5059 (ANNEALED) 2B FINISH  
16 GAUGE (0.063 THICK),  
(REF. DART SPEC M304S16GA)  
ONE  
YES: PER DART QSI 018 UNLESS  
SE NOTED  
YES UNLESS OTHERWISE NOTED  
ARP EDGES: 0.005 TO 0.010 MAX  
ATION: N/A  
).10 lbs EACH  
SHAPE PER DTXXXX TEMPLATE

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. <b>D3789</b>	REV. A
MFG. APPR.			SHEET 6 OF 8
APPROVED		TITLE <b>FORWARD GUIDE PLATE</b>	SCALE 1:1
DE APPR.		<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	<b>08.05.29</b>		

